



## Summary

- ❖ You've heard the details that convinced us that the VLHC is technically feasible and has great physics discovery potential.
  
- ❖ Next:
  - o A summary view of the cost analysis. The VLHC is affordable.
  - o An R&D plan, including Stage 2 challenges
  - o How the VLHC fits smoothly into an international plan with a linear electron collider
  - o What we are asking of the Subpanel



## *VLHC Cost Basis*

- ❖ **Used only the “European” cost base**
  - o No detectors (2 halls included), no EDI, no indirects, no escalation, no contingency - a “European” base estimate. This is appropriate for cost comparisons, as the factors needed to make it a “US estimate” apply to all projects in the same manner.
- ❖ **Estimated the cost drivers using a standard cost-estimating format. This is done at a fairly high level.**
  - o Underground construction (Estimates done by AE/CM firm)
  - o Above-ground construction (Estimates done by FNAL Facility Engineering Section)
  - o Arc magnets
  - o Corrector and special magnets (injection, extraction, etc)
  - o Refrigerators
  - o Other cryogenics
  - o Vacuum
  - o Interaction regions
- ❖ **Used today's prices and today's technology. No improvements in cost from R&D are assumed.**



## VLHC Cost Drivers

| In FY2001 K\$                | VLHC Estimate    | VLHC Fraction  |
|------------------------------|------------------|----------------|
| <b>Total</b>                 | <b>4,138,159</b> | <b>100.00%</b> |
| Civil Underground *          | 2,125,000        | 51.35%         |
| Civil Above Ground           | 310,000          | 7.49%          |
| Arc Magnets                  | 791,767          | 19.13%         |
| Correctors & Special Magnets | 112,234          | 2.71%          |
| Vacuum                       | 153,623          | 3.71%          |
| Installation                 | 232,397          | 5.62%          |
| Tunnel Cryogenics            | 22,343           | 0.54%          |
| Refrigerators                | 94,785           | 2.29%          |
| Interaction Regions          | 26,024           | 0.63%          |
| Other Accelerator Systems    | 269,986          | 6.52%          |

\* Underground construction cost is the average of the costs of three orientations, and includes the cost of a AE/CM firm at 17.5% of construction costs.

For comparison, the SSC Collider Ring, escalated to 2001 (1.35) is \$3.79 billion



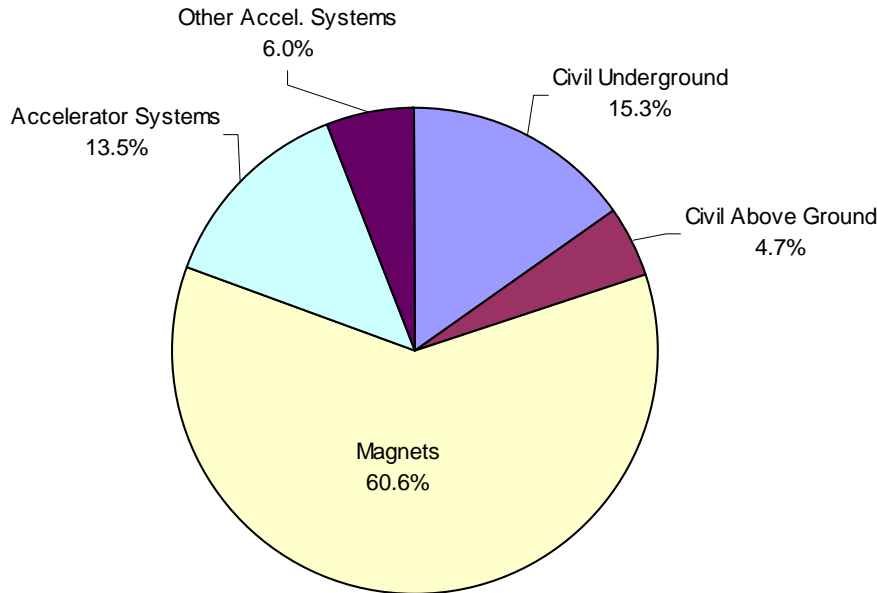
## *The Reality Check - SSC Basis*

- ❖ **Estimated only the SSC Collider Ring and associated items**
  - o Injection lines, beam abort, etc. In other words, the same scope as VLHC.
- ❖ **Used July, 1990 SSC Cost Estimate - The SCDR Baseline**
  - o No adjustments by reviews. The real cost increase was about \$200 million. (There were other adjustments to SSC cost not relevant to this analysis.)
- ❖ **Used only the "European" cost base**
  - o Tried to strip out all EDI, indirects, escalation and contingency - a "European" base estimate, directly comparable to the recent TESLA estimate.
- ❖ **Deconstructed the SSC estimate and reconstructed it into the VLHC categories and adjusted to the VLHC design.**
  - o Adjusted number of detector halls, for example; moved special magnets from Accelerator Systems to Magnet category
  - o Added the "other accelerator systems" to VLHC by the SSC ratio of  $\text{AccelSys}/(\text{Cryo}+\text{Vacuum}+\text{Install})$
- ❖ **Escalated SSC from 1990 to 2001 by 35% (CPI)**

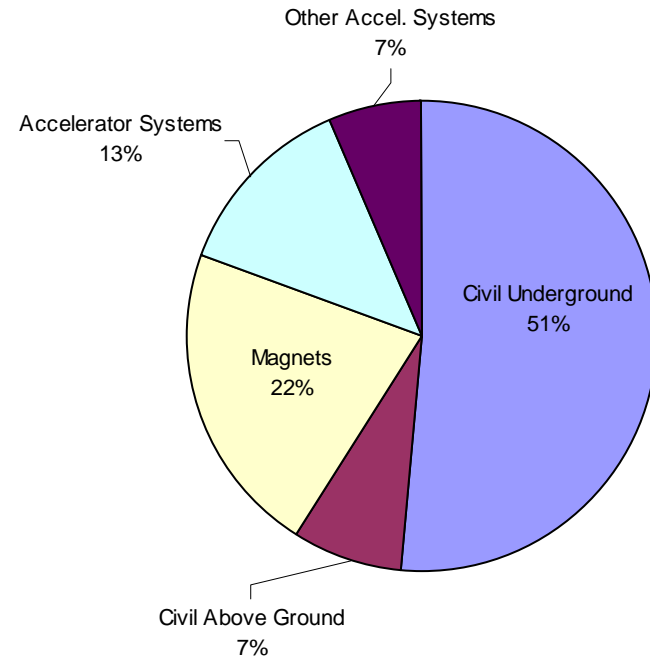


## Comparison of VLHC and SSC Cost Drivers

### SSC Cost Ratios



### VLHC Cost Ratios



### Comparison:

**VLHC total cost is estimated to be \$4.1 Billion**

**SSC collider ring cost, escalated to 2001 is estimated to be \$3.8 Billion.**



# Very Large Hadron Collider

| VLHC Construction, Installation and Commissioning Schedule |        |        |        |        |        |        |        |        |        |         |         |
|--|--------|--------|--------|--------|--------|--------|--------|--------|--------|---------|---------|
|  | Year 1 | Year 2 | Year 3 | Year 4 | Year 5 | Year 6 | Year 7 | Year 8 | Year 9 | Year 10 | Year 11 |
| Engineering & Design                                       | █      | █      | █      | █      | █      | █      | █      | █      | █      | █       | █       |
| Architecture & Engineering                                 | █      | █      | █      | █      | █      | █      | █      | █      | █      | █       | █       |
| Underground Construction                                   |        | █      | █      | █      | █      | █      | █      | █      | █      | █       | █       |
| Above-Ground Construction                                  |        | █      | █      | █      | █      | █      | █      | █      | █      | █       | █       |
| Infrastructure Installation                                |        |        |        | █      | █      | █      | █      | █      | █      | █       | █       |
| Magnet Installation  |        |        |        |        | █      | █      | █      | █      | █      | █       | █       |
| Commissioning  |        |        |        |        |        | █      | █      | █      | █      | █       | █       |
| Beam Commissioning   |        |        |        |        |        |        | █      |        |        | █       | █       |
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## *Getting to the Total Cost*

- ❖ The factors below apply to any and all cost estimates.
  - o EDI, Engineering, Design and Inspection.
  - o Overhead and G&A, or indirects
  - o Escalation
  - o Contingency
- ❖ Scaling from the TESLA cost estimate, we might estimate EDI + Overhead at 10,000 person-years, ~ \$1 billion. This will be split among Fermilab and collaborating institutions.
  - o TESLA estimated 7,000 person-years for an eight-year construction cycle; 4,000 came from DESY - the whole Accelerator Div. (500 people) working full time on it. The rest of the manpower comes from collaborating institutions.
- ❖ In addition, there are two detectors to be estimated.
- ❖ At this time, the estimate needs adequate contingency. Engineering and R&D will reduce it.



## Stage 1 R&D to Demonstrate Feasibility

- ❖ **Magnet field quality at injection and collision energy**
  - o Produce field quality model magnets. About six months
- ❖ **Beam instabilities and feedback**
  - o A combination of calculation, simulation & experiments
- ❖ **High-field quadrupoles are required for the IR**
  - o Similar to 2<sup>nd</sup>-generation LHC IR quads - a Fermilab goal for LHC
- ❖ **Other R&D will be accomplished in a magnet string test that we intend to have fully operational in 3 to 4 years**
  - o **Magnet production and handling**
    - Demonstrate ability to produce and handle long magnets
  - o **Cryogenic behavior; possible flow instabilities due to long lines**
    - Heat leak is a critical factor
  - o **Demonstrations and designs of other systems.**





## *Stage 1 R&D to Reduce Costs*

- ❖ **Tunneling R&D: tunneling is the most expensive single part**
  - o Automation to reduce labor component and make it safer
  - o Improvements in reliability, utilization and logistical support
  - o Careful design & coordination with AP and HEP to reduce special construction
- ❖ **Magnet production and handling; long magnets reduce cost**
  - o Reduce assembly time, labor & storage; fewer devices to install
- ❖ **Vacuum; surprisingly expensive**
  - o Develop getters that work for methane, or investigate cryopumps
- ❖ **Improvements in many smaller systems**
  - o Complete development and designs of many accelerator systems



## *Further Studies*

- ❖ **It is appropriate to continue the design study**
  - **Complete a second pass of the Design Study during the next two years**
    - Narrow the cost uncertainty
    - Improve the designs of both Stage 1 and Stage 2 VLHC
    - Develop other VLHC possibilities; parametric studies and optimization
    - Study installation and construction scheduling and interleaving
    - Begin the environmental impact studies
    - Start to study some management possibilities
  - **Physics studies**
    - Begin to understand the opportunities of the VLHC for both stages
    - Study the detector issues of both stages, and outline necessary R&D
  - **Public outreach**
    - It is not too early to start to approach our neighbors and our governments.
    - We need to encourage international cooperation and participation.



## *Why a Two-Year Plan for the Next Design Study?*

### ❖ To build successful teams for successful studies

- o To build teams the Labs have to show commitment. Immediate goals do that; stretched-out schedules do not.
- o One year is not long enough for the amount of work; four years is too long.

### ❖ To start an effort that will continue

- o The Studies are an iterative process. Two years is only the first phase.
- o R&D is a continuous activity that needs AP, engineering and HEP input to be focused and successful.

### ❖ To have a plan consistent with all possible scenarios

- o If an LEC is built elsewhere, America must have a future as a leader of HEP, even if we are a major collaborator on LEC.
- o If an LEC is not built, we must be able to move to something else quickly. We cannot afford to flounder as we did after the cancellation of the SSC.
- o If LEC construction begins in the U.S., the intensity of VLHC Studies can be decreased at that time.



## Stage 2 R&D

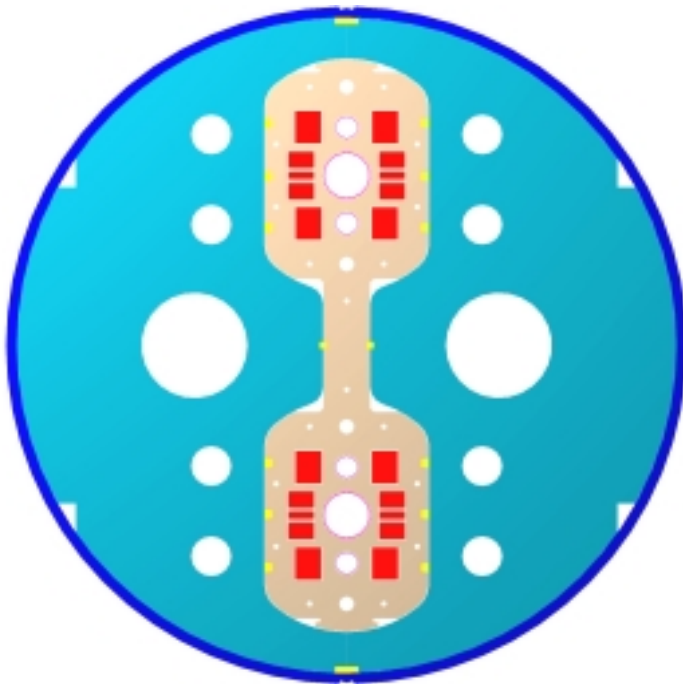
### ❖ A longer time scale

- **Magnet development**
  - High-field magnets are not yet industrial products.
- **Conductor performance**
  - High-field magnets need high-performance conductor.
- **Magnet and conductor cost**
  - The conductor cost is mostly market driven.
- **Synchrotron radiation induced cryogenic and vacuum issues**
  - Must investigate vacuum issues; requires R&D at light sources.
  - SynchRad masks will reduce refrigerator capital & operating costs.
- **Detector R&D**
  - How to handle many interactions per crossing
  - High debris power in the IP. This is mostly a magnet issue.

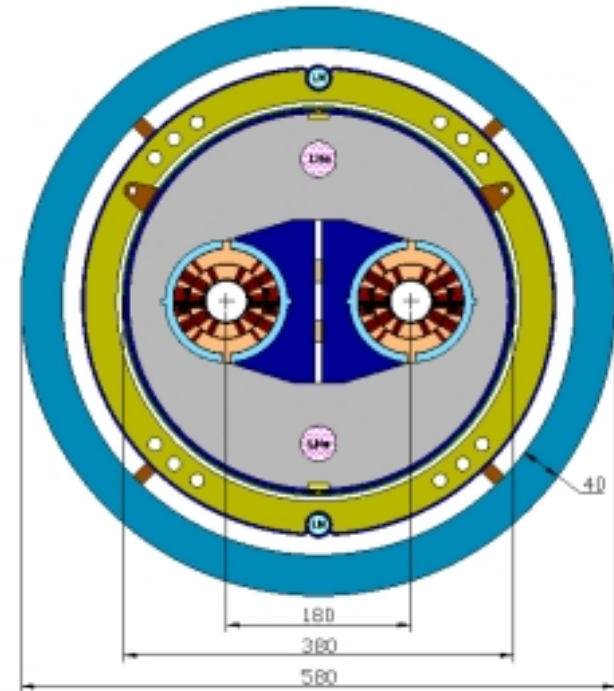


## Stage 2 R&D - Magnets

- ❖ There are several magnet options for Stage 2.



**Stage-2 Dipole Single-layer common coil**

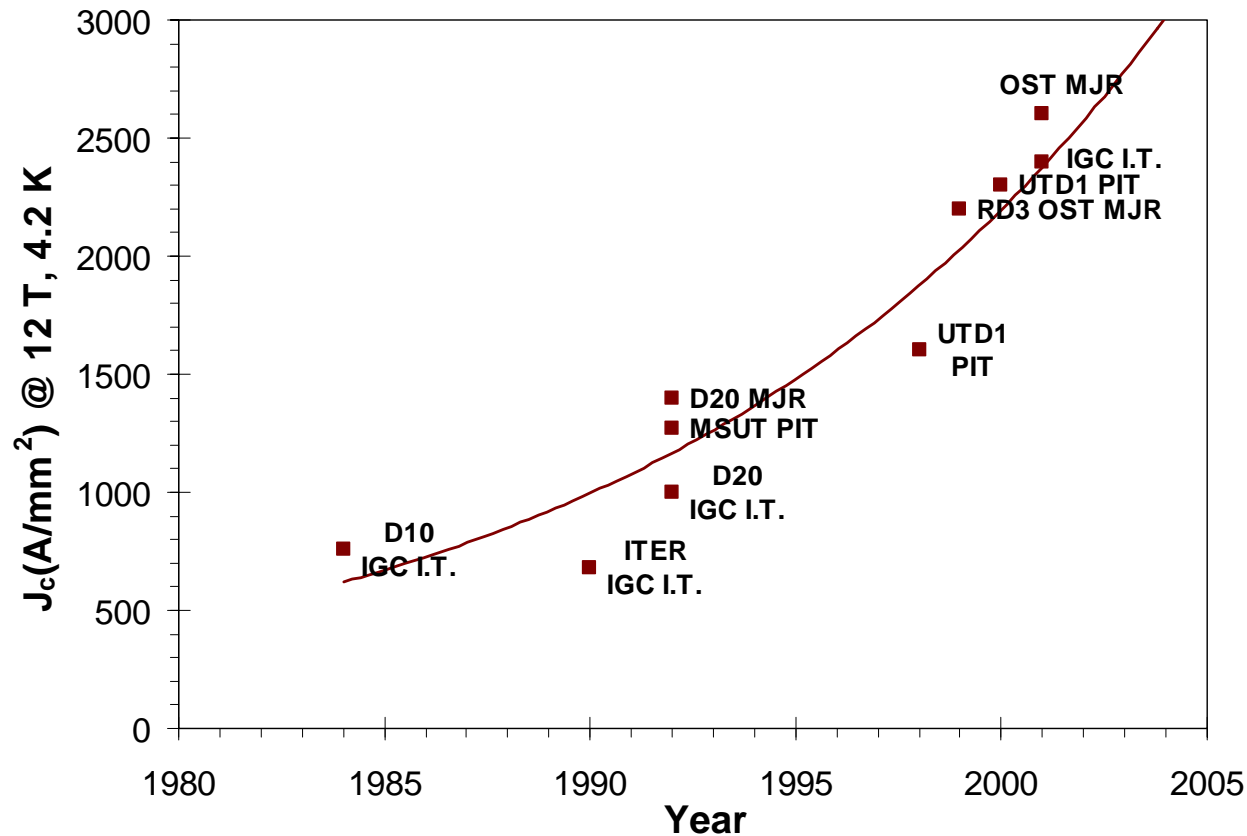


**Stage-2 Dipole Warm-iron Cosine  $\Theta$**



## Stage 2 R&D - Conductor

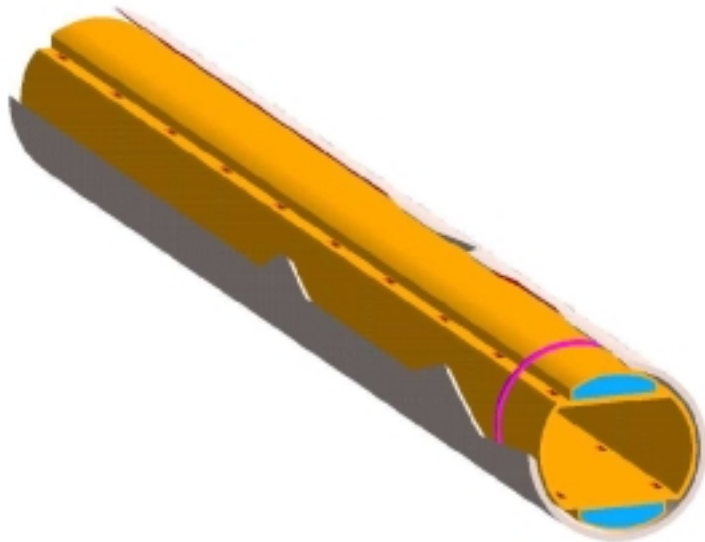
❖ Nb<sub>3</sub>Sn conductor is continuing to improve



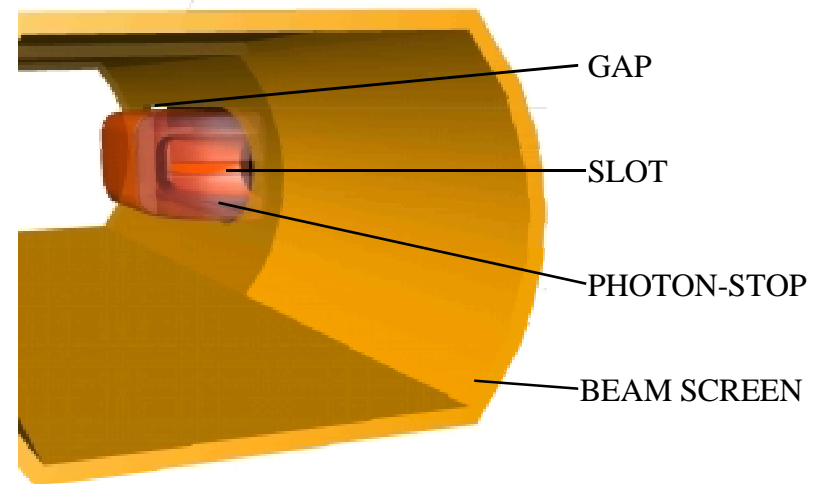


## Stage 2 R&D - Vacuum and Cryogenics

- ❖ Synchrotron radiation masks look promising. They decrease refrigerator power and permit even higher energy



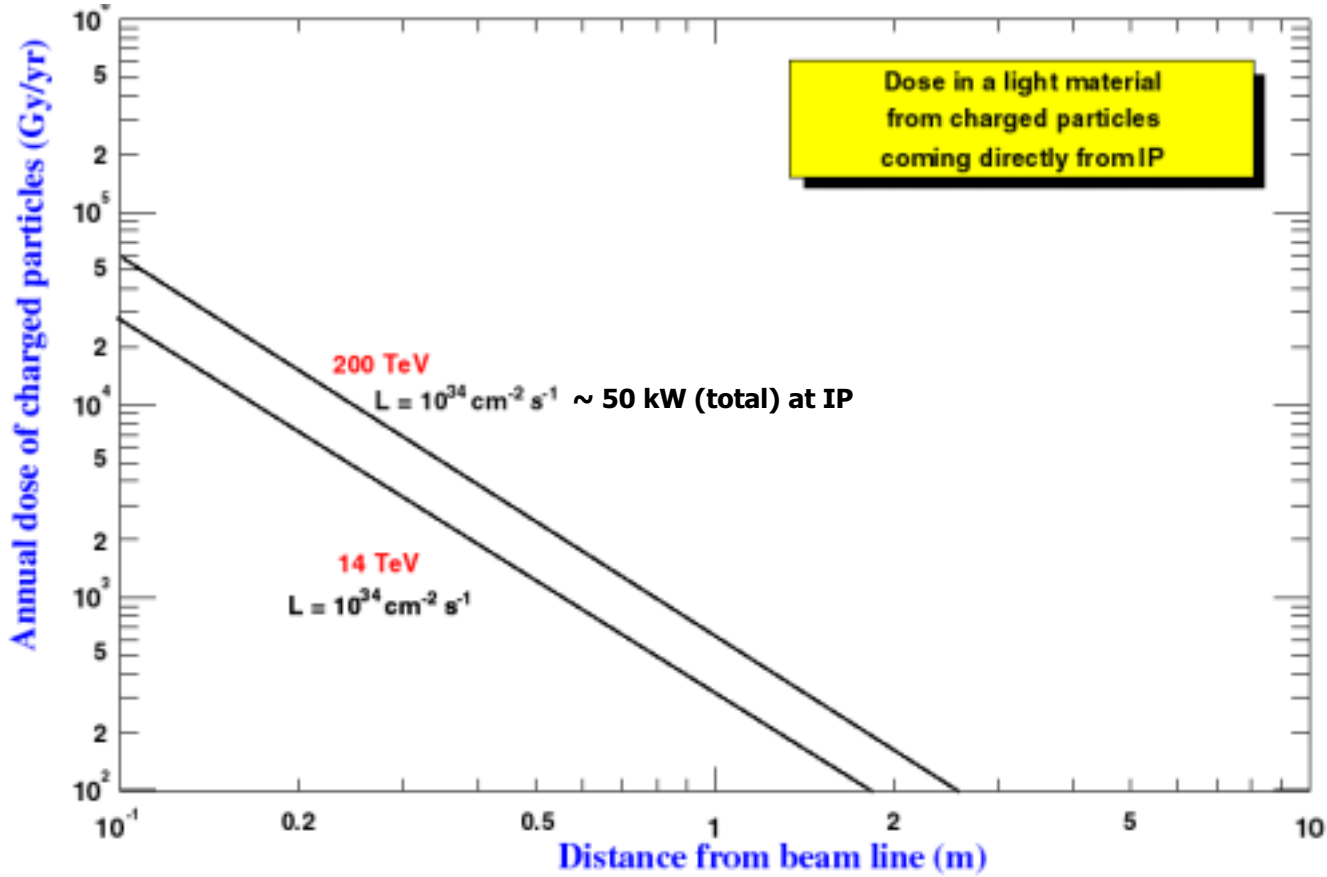
A “standard” beam screen will work up to 200 TeV and  $2 \times 10^{34}$



A synchrotron radiation “mask” will allow even higher energy and luminosity, and is practical only in a large-circumference tunnel.



## Detector Radiation Dose







## *A Plausible Scenario for the VLHC*

Let's assume that an LEC will be built starting fairly soon, but not in the U.S.

- ❖ Given adequate resources, we could propose building a staged VLHC at Fermilab with a construction start in about five years.
  - o However, that may not be the best plan for high-energy physics in the long term, because HEP must have worldwide cooperation to accomplish its goals. Hence, the U.S. should be a significant collaborator in an LEC, no matter where it is built.
  - o This might be as much as \$1 billion, spread over eight years, with peak spending ~\$200 million/year including lab salaries.
- ❖ In the meantime, VLHC R&D, engineering studies and planning must continue, to be ready for the next step.



## *A Plausible Scenario for the VLHC*

- ❖ When the TESLA spending profile starts to turn down, the US should begin to build the VLHC at Fermilab with collaboration from other regions.
  - o This could be about 2008/2009 according to the fastest TESLA plan
- ❖ Another region might do improved neutrino physics
  - o This might involve a muon storage ring if R&D is successful, or it could involve a high-power proton source.
- ❖ R&D for a third-generation lepton collider, CLIC-like, or a muon collider should continue.
- ❖ With a truly international plan, there will be resources for underground labs, particle astrophysics and other experiments and facilities.



## *A Plausible Scenario for the VLHC*

### ❖ Details:

- o 2004: U.S. funding starts to increase, eventually reaching 25% higher (than it is now) to help build an LEC elsewhere.
  - About \$75 million/year (at peak) comes out of the “base program” to fund the salaries working on an LEC and its experiments.
- o 2009: LEC construction funding starts to decrease. U.S. begins construction of the VLHC. The U.S. funding level begins another increase, eventually reaching an additional 50% to fund VLHC.
- o 2013: TESLA Operational!
- o 2020: VLHC Operational!
  - Total VLHC cost (U.S. accounting) about \$7 - \$8 billion. The U.S. investment is ~ \$5 - \$6 billion, including about \$1 billion out of the U.S. base program for salaries, spread over 10 years, with a peak of \$200 million/yr.



## *Another Scenario for the VLHC*

- ❖ **A linear electron collider is built in the U.S.**
  - o The U.S. investment in a LEC is much higher than if it is built elsewhere.
  - o This pushes the start of construction of a VLHC in the U.S. later by many years, perhaps as late as 2020.
  - o It's very likely that the world will choose not to wait that long for a push to a new energy scale. The VLHC will be built elsewhere.
  
- ❖ **Reaching a new energy scale is significantly delayed, and it will not happen in the U.S.**



## *What are we asking from the Subpanel?*

- ❖ To include the VLHC as part of your plan for high-energy physics.
- ❖ To recognize that a staged VLHC is feasible and affordable, and could be the best choice for the next major accelerator facility in the U.S.
- ❖ To endorse committing additional resources to increase the R&D for VLHC.
  - o The present Stage 1 program is ~ \$1 million/year, including salaries. That should increase to ~\$2 million/year in FY2002, more in the out years.
  - o The goal is a fully operational string test with long magnets, and a robust tunneling R&D effort in 3 to 4 years.



## *What are we asking from the Subpanel?*

- ❖ **To support continuing the engineering and design effort.**
  - o The goal is to produce a refined second design report in about two years, including smaller cost uncertainty, environmental studies, parametric studies yielding an optimized design, and possible management schemes. We estimate 10 - 15 FTEs, including some tunneling experts.
- ❖ **To recommend the start of an international effort to study the physics and detectors of both stages of the VLHC.**
  - o With a goal of producing a report in about two years.
- ❖ **To recommend extension of an analogue of the Subpanel process, or some type of high-level commission to begin serious international planning for high-energy physics.**
  - o This must happen! The instruments of HEP are too costly and take too long to build to fall to individual regions.



## Conclusions

- ❖ We have completed a first study of a staged VLHC. The study shows that:
  - o The VLHC is both feasible and affordable, with a cost comparable to that of a linear collider.
  - o The first stage can reach 40 TeV and  $1 \times 10^{34}$ ; the second stage can reach 200 TeV and at least  $2 \times 10^{34}$ .
  - o There are no major technical obstacles to realizing the desired performance goals of the Stage 1 VLHC.
  - o Only a modest amount of R&D is needed to prove the design and narrow the cost estimate. This work can be accomplished in five years.
- ❖ The staged VLHC should be part of the roadmap recommended by this Subpanel.
- ❖ The staged VLHC should be the next major accelerator initiative in the U.S.